## Filling device 752 <sup>3</sup>/<sub>4</sub>"

- Dezincification resistant brass
- Male thread ¾"
- Changeable integrated strainer
- Double cap seal



## Description

Filling device including strainer.

## Construction

Ball valves and pipe in dezincification resistant brass. Filter ball valve in brass with integrated strainer insert and mesh 0,6mm for closing the circulation loop. Connection three male threads 3/4" and one female thread 3/4". The filter ball valve features seals in EPDM between cap and body, other seals in PTFE and gasket in NBR. Ball valves for draining/filling with built-in strainer for shutting off fill and drain lines. Handles in red plastic and T-handles in aluminium.

## Marking

DN, PN and flow direction arrows.

## Maintenance

Close valve and clean strainer when necessary. The ball valve must be operated two to three times a year. See further information on Impel's website.

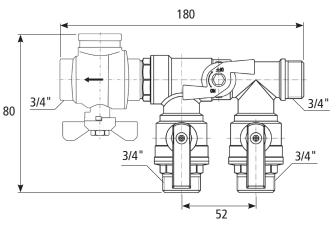
## Technical data

Body and pipe

Body (filter ball valve) Strainer insert Ball seal Stem gaskets Stem gasket (filter valve) Cap seal (o-ring) Cap seal (gasket) Dezincification resistant nickel-plated brass CW625N Nickel-plated brass CW617N Stainless steel SS304 PTFE NBR/NBR PTFE EPDM EPDM EPDM

Maximum working pressure: 16 bar Maximum working temperature: +100°C Minimum working temperature: -20°C Kv-value: see chart

Media water - glycol mixture max 60% Media water - ethanol mixture max 30%



Item number	Description	Connection thread	Length L	Height H	Kv* (m³/h)	Insulation included	Weight (kg)
0751000020	Filling device 752-20, 3/4"M x 3/4"F, T-handle	3 x 3/4"M, 3/4"F	180	80	7,1	No	0,85

All dimensions in millimetres

\* The Kv value applies to the filter ball valve



Subject to technical changes and corrections without notice

# **Filling device**

## Heating systems need to be filled, drained and protected!

The filling device - is an all-in-one, fill & drain valve assembly offering reliable operation in all types of flow systems. The valve assembly features the necessary components for use of brine in heat pumps and other heating systems. Additionally, the valve assembly is reversible.

The stylish, compact design includes our handy filter ball valve.

On the filter ball valve housing, an arrow indicates the flow direction to catch contaminants before they reach sensitive system parts. Lift out the strainer insert and flush it clean.

When using brine, there is always a risk of ice formation. As a result, insulation of the product is important. Filling device dimensions 1" and 1 1/4" are supplied complete with insulation. Dimensions 3/4", 1 1/2" and 2" should be insulated locally.

The filling device can be used in many other systems that require filling, draining and filtration.

The filling device should be cleaned when the system is first started up, and after that at regular intervals. Apart from this, the valve assembly does not require any maintenance but should be inspected regularly.

#### Filling device 752 3/4'

## Filling/draining the system (Filling device 752 3/4"):

- 1. Close ball valve with strainer.
- 2. Open ball valves of inlet and outlet.
- 3. Let fluid run through the system awhile to maximize oxygen reduction.
- 4. Close outlet valve and inlet valve.
- 5. Open ball valve with strainer.

2022-04-19

